

Part # 22-2180

GENERAL OPERATING INSTRUCTIONS: Hose Crimper with Die Sets

**I KNOW,
I KNOW ...**

**But Read Carefully Before
Using Tools Anyway!**

DISCLAIMER

We believe the information contained herein to be reliable. However, general technical information is given by us without charge and the user shall employ such information at his own discretion and risk. We assume no responsibility for results or damages incurred from the use of such information in whole or in part. **Always refer to specific instructions and technical information supplied by vehicle manufacturer.**

All warranties expressed or implied, including warranties on merchantability and fitness of purpose, are null and void if the equipment is altered, damaged or misused in any way, or if equipment is not repaired by authorized repair station using authorized parts.



Before operating the Hose Crimper, close the machine and adjust the screw opposite the end where the handle attaches until the screw just touches the end stop. **NEVER TURN THE SCREW TIGHTER THAN THIS!** The screw should be looser if the hose barb fits very tightly, and the ferrule is chose-fitting.

FIVE EASY STEPS:

1. Open Hose Crimper by raising handle
2. Place hose into the Hose Crimper, centering the ferrule on the proper die
3. Press down on handle until it hits the end stop
4. Lift up and rotate hose 90°
5. **REPEAT**

HINTS:

Dip hose into soapy water before inserting fitting. This makes the fitting slide in more easily. Always use the proper ferrule - proper ferrule will fit snugly before crimping and will be difficult to rotate by hand.

FACT: Not for use with Hydraulic Hoses

For Technical Questions & Replacement Parts call 845-562-1442. In the unlikely event that you need factory repair, part or item must be securely packed and shipped prepaid to:

Classic Tool Design, Inc.
Repair Department
31 Walnut Street, New Windsor, NY 12553

